

STOCKTON STREET
CAMBRIDGE LIGHTS 100 REGULAR SP /& 65
BRAND CODE-1140 (STD) /& 1443

EFFECTIVE DATE: 01/08/91
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2
FILTER ROD LENGTH	:	126.0 MM
FILTER CIRCUMFERENCE	:	24.45 MM (LASER)
NUMBER UP	:	4
PLUG LENGTH	:	31.5 MM
ROD R.T.D.	:	17.00 IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	0.25 IN. H2O
PLASTICIZER	:	TRIACETIN PZ 05-800-A'
APPLICATION PERCENT	:	8.00 % OF DRY WEIGHT
APPLICATION WEIGHT	:	6.24 GRAMS / 100 RODS
FILTER TOW	:	FT-107 #10(EASTMAN) 05-107-E FT-107 #10(CELANESE) 05-107-C
DENIER PER FILAMENT	:	3.0
TOTAL DENIER	:	35,000
CROSS SECTION	:	# 10
PLUG WRAP	:	26.25MM X 4725H ECUSTA 28065 06-300-A
ANCHOR ADHESIVE	:	UPACO 6732-0 PVA 61-425-A
GLUE APP. FOR ANCH. ADH:	TWO GLUE LINES	
LAP ADHESIVE	:	FULLER HM 8229CH 61-428-A
DRY WEIGHT	:	77.96 GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	78.51 GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	84.75 GRAMS / 100 RODS

REASON FOR CHANGE: I ADDED (1) ADDITIONAL GLUE LINE TO MAKE THIS FILTER
I ROD INTERCHANGEABLE WITH THE FULL FLAVOR KS
I REGULAR FILTER ROD @ SAME CONFIGURATION. TARGET
I WEIGHTS WITH GLUE INCREASED. OK TO MIX.

PREPARED BY:
PREPARATION DATE:

I. G. F. VEALEY
1-10/05/91

PRINTING DATE: 1-4/05/91
PRINTING TIME: 8:11:11

APPROVED BY:

Charles Bates

SUPERCEDED SPECIFICATION DATE: 3/25/91

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